



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

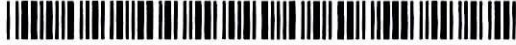
RBT18520-11
Job Sheet 171736



Part No: RBT18520-11

Job Qty: 2 ea

Part Name: Weight



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/8/18

Job Tracking No:

Due Date: 2/23/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBT18520-11 REV:11 IPP REV A 18.02.06 NEW ISSUE RQ VERIFIED BY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		2/22/18	0.00	0.00	Start Up Machining-4		
120	Lathe Conv	2 pcs		2/23/18	0.25	1.00	Lathe Conv-2		
130	QC	2 pcs		2/23/18	0.00	0.00	QC2 Machining-5		
140	QC	2 pcs		2/23/18	0.00	0.00	QC8 Machining-5		
170	Packaging	2 pcs		2/23/18	0.00	0.00	Packaging3-2		
180	QC21-SA	2 Ea		2/23/18	0.00	0.00	QC21		

Part Op
Descriptions: 170 - Identify and Stock

DAS
21
9-80

MAR 7 7 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-BRASS-C360-R2.500	Brass C360 Round Bar 2.500"	.2500 (.125 ea)	120-Lathe Conv	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
120-Lathe Conv	MT-BRASS-C360-R2.500	0	0	0

Part Specifications

Specifications could not be found.

MT-BRASS-C360-R2.500
3045233

Plex 2/8/18 7:04 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																								
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DART Aerospace Ltd. 1270 Aberdeen Street Hewkesbury, ON K64 1K7 CANADA TEL.: 1 613 832-6200 Email: sales@dartaero.com www.dartaerospace.com Date: 03/15/18 Container No: S051923 Part: RBT18520 - 11 Job No: 171736 Serial No/Batch: S051923 Revision: 11 Inspector:		Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____																																																																										
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WORK ORDER NON-CONFORMANCE / UPDATE



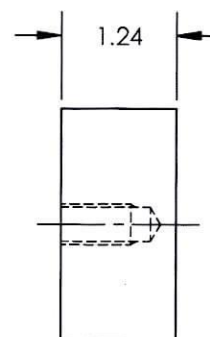
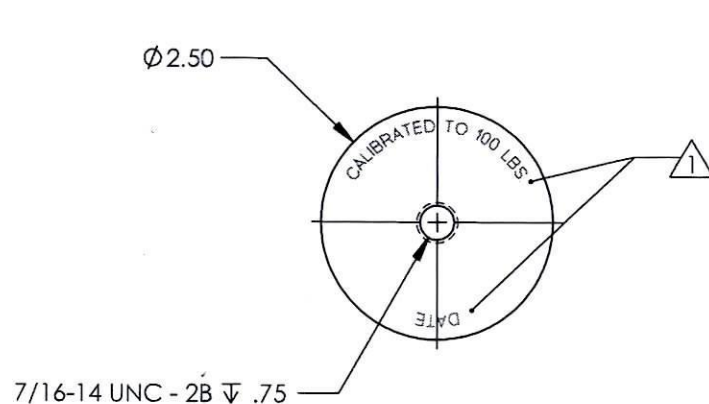
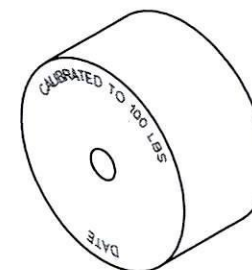
QA Closed: _____ Date: _____

Work Order update only ☐

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Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		OTHER : _____					

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REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				
10	16-0096	-11 REMOVED RB LOGO, ACTUAL WEIGHT, AND OPERATORS INITIALS FROM ENGRAVE NOTE.			8/5/2016	DPD JAG
11	17-0069	-11 CORRECTED SPELLING ON ENGRAVING WAS "CALIBRATED" IS "CALIBRATED".			3/22/2017	DPD JAG



NOTE:

1 AFTER WEIGHT CERTIFICATION, ENGRAVE THIS SIDE WITH "CALIBRATED TO 100 lbs." & DATE.

DART AEROSPACE	
TITLE ROTOR DAMPER TEST DEVICE	
DWG NO. RBT18520-11	REV 11
MAT'L BRASS	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
	.X ± .1 SURFACES = 125/
DRAWN BY: COLE	1. BREAK ALL SHARP EDGES
CHECKED: MACKOVJAK	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
	USED ON MODEL
SCALE 1:2	DATE 8/17/2000
SHEET 11 OF 17	

(-11)
WEIGHT